Wednesday, 11/22/2006 1:39:12 PM User: Kim Johnston **Process Sheet** : BUSHING **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 29645 **Estimate Number** : NIA : D2618 **Part Number** P.O. Number S.O. No. : N/A : D2618 REV B1 : 11/22/2006 **Drawing Number** This Issue : N/A Prsht Rev. **Project Number** : NA First Issue Type : MACHINED PARTS **Drawing Revision** : B1 : 28248 : N/A Material **Previous Run** : 12/15/2006 200 Um: Each **Due Date** Qty: Written By Checked & Approved By 05-11-22 JLM : Est Rev:F(Re-format Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: MDELRINR0500 Delrin Round Bar .50" Comment: Qty.: 0.2709 f(s)/Unit Total: 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) M 15637 18 Batch: 160774 38' 2.0 HARDINGE HARDINGE CNC LA Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr 70 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 261 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Dart Aerospace Ltd

W/O:	·	WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No: _	 PAR #:	Fault Category:	NCR: Ye	s No	DQA:	Date: <u>%//</u>	10
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B		Verification	Ammrayal	Approval		
DATE	STEP	Section A			Sign & Date	Section C	Approval Chief Eng	QC Inspector		
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NOTE: Date & initial all entries

Date:

Wednesday, 11/22/2006 1:39:12 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29645

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP PROCEDURE CHANGE	PROCEDURE CHANGE By		PROCEDURE CHANGE By Date		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Dart No		DAP # Foult Category	NCD, Voc	No DO	۸.	Data				

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B			Verification	Approvai	Annroyal		
DATE	STEP	Section A	Initial Chief Eng		Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto		
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29645
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST											
	X	First Arti	cle	Prot	otype						
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments					
3.100	+/-0.010	3.104									
Ø0.500	+0.000/-0.010	.500									
Ø0.313	+0.020/-0.000	-3.5									

Measured by:	Aud	dited by:	Can	Prototype Approval:	N/A
Date: ¿¿		Date:	00/1/19	Date:	N/A

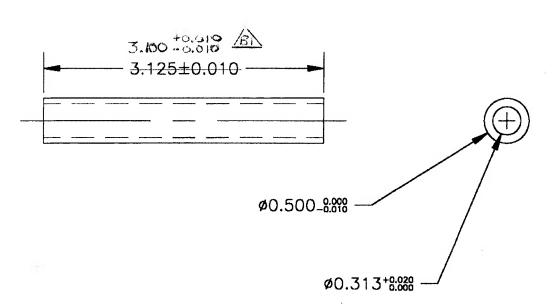
Rev	Date	Change	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM ,	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	





DESIGN BW		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEC	(ED	APPROVED	DRAWING NO.	REV. B
$\mathcal{B}_{\mathcal{O}}$	7	BW	D2618 SHEET	1 OF 1
DATE			MLE	SCALE
96:1	0:30		BUSHING	1:1
В	,	97.05.09	3.125 WAS 1.625, .313 WAS .375	
।	Q-11	04,06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



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NO. 29645